

Installing the SBF 12 bar

Here's how to install your SBF 12 bar.

For starters, separate the two halves of the bar for now.
You'll only need the bracket piece until it's all done



First, you need to remove the bodywork. There's two phillips screws on the front, two spread clips on the front, and two 10MM bolts under the seat. Remove those, then slide the whole thing back on up.



Now you'll need to remove the exhaust hanger bolt.
Once it's off, slide the 12 bar over the subframe (on



the right side, slide it between the subframe and the pipe) and start the exhaust hanger bolt back in, but don't tighten it all the way down.



To properly align the bar so the body work fit back over it as best as possible, slide the bar as far forward as the exhaust hanger bolt will allow, and make sure the top edge of the bar isn't higher than the top of the subframe bar. Just tap it downward until the top edge of it is level with the top of the subframe rail.



You'll want to move the ignition out of the way before you start drilling holes. it just snaps over the frame rails. Lift it up and out of the way.



Now you're ready to start drilling holes. Start with the right side center, right next to the exhaust hanger bolt, then do either the right front or right rear. Once the right side is done, start in the left center and remember to push the 12 bar down level with the subframe rail again (otherwise your seat isn't gonna go back on really well). Once the center is done, do the remaining two bolts, put the body work back on with the six fasteners, and go scare yourself!

Adjustment: At first, I had five holes showing past the rear bolts. It wasn't quite 12, so I moved it up one notch and now have four holes showing past the bolts

Note: if the rear seat bolts won't go back in because the seat won't quite go down far enough, just throw two zip-ties through the holes and you'll be all good.

Guide by Sonicjay - M50M
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